PVC Roller Skate Trainer
a FORMUFIT PVC Plan
**WARNING**

Serious or fatal injuries can occur from using power tools when cutting PVC pipe. Be sure to read and understand the instructions that came with your power tools before using them.

PVC cement is a noxious chemical that should be used in a well ventilated area. If you become dizzy, light-headed or disoriented, move to fresh air.

**Legal**

**DISCLAIMER:** The information provided within this manual is for informational purposes only. FORMUFIT accepts no responsibility, and is excluded from all liability for damage and/or loss which may be suffered by any other party as a result of using or in connection with such use or loss of use of this information, including but not limited to loss of profit, loss of opportunity, loss of business, indirect damages, incidental damages, special or consequential loss, injury or loss of life.

**Additional Information**

For additional information on how to cut, prepare and assemble PVC, please review our FORMUFIT PVC Field Manuals available at:

http://www.formufit.com/guides

To order fittings, connectors, pipe or accessories for this project, visit FORMUFIT online at:

http://www.formufit.com
Tools

1 + 2 = 3

= or or

1 1
2 2
3 3

= or

=
<table>
<thead>
<tr>
<th>Image</th>
<th>Description</th>
<th>Product SKU</th>
<th>Quantity Needed</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="1-1_4_caster_fitting_insert.png" alt="Image" /></td>
<td>1-1/4&quot; Caster Fitting Insert</td>
<td>F114CF7</td>
<td>3x</td>
</tr>
<tr>
<td><img src="1-1_4_standard_pvc_tee.png" alt="Image" /></td>
<td>1-1/4&quot; Standard PVC Tee</td>
<td>F114TEE</td>
<td>2x</td>
</tr>
<tr>
<td><img src="1-1_4_90_degree_elbow.png" alt="Image" /></td>
<td>1-1/4&quot; 90 Degree Elbow</td>
<td>F11490E</td>
<td>2x</td>
</tr>
<tr>
<td><img src="1-1_4_4-way_tee.png" alt="Image" /></td>
<td>1-1/4&quot; 4-Way Tee</td>
<td>F1144WT</td>
<td>1x</td>
</tr>
<tr>
<td><img src="1-1_4_3-way_elbow.png" alt="Image" /></td>
<td>1-1/4&quot; 3-Way Elbow</td>
<td>F1143WE</td>
<td>1x</td>
</tr>
<tr>
<td><img src="caster_wheels.png" alt="Image" /></td>
<td>Caster Wheels</td>
<td>C003NBK</td>
<td>3x</td>
</tr>
</tbody>
</table>
Pipe

\[ \text{Pipe} = 1-1/4'' \text{ (1.660'' OD)} \times 
\begin{array}{c}
\text{Calculator} \\
\text{=} \text{ @ 14 ft. (2x 10')} \\
\end{array}
\]

\[ \text{Scissors} = \text{24''} \]

\[ \text{7x} \]
3

[Diagram of caster assembly with labels indicating "3x" and "x3" on the right side]
6